- Design Center
- Manufacturing & Sales
- Sales & Product Design Support

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- San Diego
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- Juarez
- Reynosa
- Tijuana
- Chihuahua
- Mexico City
- Queretaro

Brazil

- Sao Paulo
- Manaus

Americas

Scandinavia

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- Sweden (Design Center)
- Denmark

Western Europe

- UK (Manufacturing & Sales)
- UK (Design Center)

Central/Eastern Europe

- Hungary (Manufacturing & Sales)
- Czech Rep
- Poland

Europe

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- Tianjin (Manufacturing & Sales)
- Shanghai
- Zhongshan
- Beijing (Design Center)
- Xiamen
- Shenzhen (Manufacturing & Sales)
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Taiwan

- Taiwan (Design Center)

India

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Asia